



Safety data sheet according to 1907/2006/EC, Article 31

Printing date 22.05.2019

Version number 1.2

Revision: 22.05.2019

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name: **Lötdraht Kristall 511 Flowtin TSC 305**

1.2 Relevant identified uses of the substance or mixture and uses advised against

- Technical function soldering
- Application of the substance / the mixture Brazing alloy

1.3 Details of the supplier of the safety data sheet

Manufacturer/Supplier:
Stannol GmbH & Co. KG
Haberstrasse 24
D-42551 Velbert

+49 (0) 2051 3120 332
sdb@stannol.de

Further information obtainable from: Product Safety Department

1.4 Emergency telephone number: 8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008
The product is not classified, according to the CLP regulation.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008 Void

Hazard pictograms Void

Signal word Void

Hazard statements Void

Additional information:

EUH210 Safety data sheet available on request.

2.3 Other hazards

Solder wires / solder pastes:

Inhalation of vapors released during the soldering process should be avoided. Flux vapors irritate the nose, throat, and respiratory tract, and can lead to allergic reactions (asthma) after prolonged or repeated contact. Therefore, an active suction is recommended.

After working with the product and before eating, drinking or smoking, wash your hands with soap and water.

Do not heat above 500 °C.

Keep out of the reach of children.

Results of PBT and vPvB assessment

PBT: Not applicable.

vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Description: Mixture of substances listed below with nonhazardous additions.

Dangerous components:

CAS: 7440-31-5	tin		60-95%
EINECS: 231-141-8			
CAS: 7440-22-4	silver	substance with a Community workplace exposure limit	2-9%
EINECS: 231-131-3			
CAS: 7440-50-8	copper	substance with a Community workplace exposure limit	≤1%
EINECS: 231-159-6			

Additional information: For the wording of the listed hazard phrases refer to section 16.



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SECTION 4: First aid measures

· 4.1 Description of first aid measures

- **General information:** No special measures required.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Generally the product does not irritate the skin.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** If symptoms persist consult doctor.
- **4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **4.3 Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

SECTION 5: Firefighting measures

- **5.1 Extinguishing media**
- **Suitable extinguishing agents:** Use fire extinguishing methods suitable to surrounding conditions.
- **5.2 Special hazards arising from the substance or mixture** No further relevant information available.
- **5.3 Advice for firefighters**
- **Protective equipment:** No special measures required.

SECTION 6: Accidental release measures

- **6.1 Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Wear protective clothing.
- **6.2 Environmental precautions:** No special measures required.
- **6.3 Methods and material for containment and cleaning up:** Pick up mechanically.
- **6.4 Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

SECTION 7: Handling and storage

- **7.1 Precautions for safe handling** No special measures required.
- **Information about fire - and explosion protection:** No special measures required.
- **7.2 Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** None.
- **7.3 Specific end use(s)** No further relevant information available.

SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical facilities:** No further data; see item 7.
- **8.1 Control parameters**
- **Ingredients with limit values that require monitoring at the workplace:**
CAS: 7440-22-4 silver
WEL (Great Britain) Long-term value: 0.1 mg/m³
IOELV (EU) Long-term value: 0.1 mg/m³

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CAS: 7440-50-8 copper

WEL (Great Britain) Short-term value: 2** mg/m³
Long-term value: 0.2* 1** mg/m³
*fume **dusts and mists (as Cu)

- **Additional information:** The lists valid during the making were used as basis.
- **8.2 Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
The usual precautionary measures are to be adhered to when handling chemicals.
- **Respiratory protection:**
Not necessary if room is well-ventilated.
Use suitable respiratory protective device in case of insufficient ventilation.
- **Protection of hands:**



Protective gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Material of gloves**
The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.
- **Penetration time of glove material**
The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.
- **Eye protection:** Safety glasses

SECTION 9: Physical and chemical properties

- **9.1 Information on basic physical and chemical properties**
- **General Information**
- **Appearance:**
 - **Form:** Rope
 - **Colour:** Grey
- **Odour:** Characteristic
- **Odour threshold:** Not determined.
- **pH-value:** Not applicable.
- **Change in condition**
 - **Melting point/freezing point:** Undetermined.
 - **Initial boiling point and boiling range:** Undetermined.
- **Flash point:** Not applicable.
- **Flammability (solid, gas):** Not determined.
- **Decomposition temperature:** Not determined.
- **Auto-ignition temperature:** Product is not selfigniting.
- **Explosive properties:** Product does not present an explosion hazard.

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- **Explosion limits:**
 - Lower: Not determined.
 - Upper: Not determined.
- **Vapour pressure:** Not applicable.
- **Density:** Not determined.
- **Relative density:** Not determined.
- **Vapour density:** Not applicable.
- **Evaporation rate:** Not applicable.
- **Solubility in / Miscibility with water:** Insoluble.
- **Partition coefficient: n-octanol/water:** Not determined.
- **Viscosity:**
 - Dynamic: Not applicable.
 - Kinematic: Not applicable.
- **Solvent content:**
 - Solids content: 100.0 %
- **9.2 Other information:** No further relevant information available.

SECTION 10: Stability and reactivity

- **10.1 Reactivity:** No further relevant information available.
- **10.2 Chemical stability:**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **10.3 Possibility of hazardous reactions:** No dangerous reactions known.
- **10.4 Conditions to avoid:** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** No dangerous decomposition products known.

SECTION 11: Toxicological information

- **11.1 Information on toxicological effects:**
- **Acute toxicity:** Based on available data, the classification criteria are not met.
- **Primary irritant effect:**
- **Skin corrosion/irritation:** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation:** Based on available data, the classification criteria are not met.
- **Respiratory or skin sensitisation:** Based on available data, the classification criteria are not met.
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**
- **Germ cell mutagenicity:** Based on available data, the classification criteria are not met.
- **Carcinogenicity:** Based on available data, the classification criteria are not met.
- **Reproductive toxicity:** Based on available data, the classification criteria are not met.
- **STOT-single exposure:** Based on available data, the classification criteria are not met.
- **STOT-repeated exposure:** Based on available data, the classification criteria are not met.
- **Aspiration hazard:** Based on available data, the classification criteria are not met.

SECTION 12: Ecological information

- **12.1 Toxicity:**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability:** No further relevant information available.
- **12.3 Bioaccumulative potential:** No further relevant information available.
- **12.4 Mobility in soil:** No further relevant information available.

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- **Additional ecological information:**
- **General notes:** Not hazardous for water.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation** Smaller quantities can be disposed of with household waste.
- **Uncleaned packaging:**
- **Recommendation:** Disposal must be made according to official regulations.

SECTION 14: Transport information

- **14.1 UN-Number**
- **ADR, ADN, IMDG, IATA** not regulated
- **14.2 UN proper shipping name**
- **ADR, ADN, IMDG, IATA** not regulated
- **14.3 Transport hazard class(es)**
- **ADR, ADN, IMDG, IATA**
- **Class** not regulated
- **14.4 Packing group**
- **ADR, IMDG, IATA** not regulated
- **14.5 Environmental hazards:** Not applicable.
- **14.6 Special precautions for user** Not applicable.
- **14.7 Transport in bulk according to Annex II of Marpol and the IBC Code** Not applicable.
- **UN "Model Regulation":** not regulated

SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **Directive 2012/18/EU**
- **Named dangerous substances - ANNEX I** None of the ingredients is listed.
- **15.2 Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- **Department issuing SDS:** Product Safety Department
- **Contact:** Hr. Dörr
- **Abbreviations and acronyms:**
ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)
IMDG: International Maritime Code for Dangerous Goods
IATA: International Air Transport Association
GHS: Globally Harmonised System of Classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances

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ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative

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